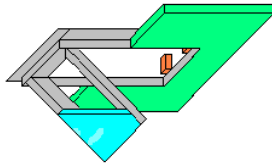


ASSEMBLY INSTRUCTION OF INSPECTION FLAP

KANRA



Commercial and Service Company

Assembly instructions:

1. Cut down a square or rectangle from the gypsum plate, (depending on flat's version); dimensions of the square or rectangle should correspond to the internal dimensions of flap's frame movable part (1 on figure 1); and fasten with screws. Because flap's construction is made of 1,5 mm thick sheet, self-screwing screws of 20mm length are usually the most convenient solution.

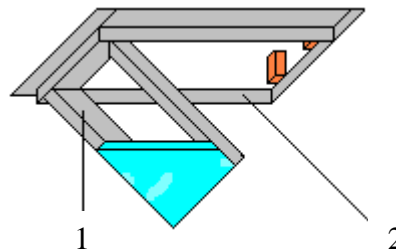


Fig. 1.

1. flap's movable part (doors)
2. flap's body (permanent part)

2. In a place that is designed for flap's assembly, a hole (square or rectangular) should be cut down; dimensions of the hole should correspond to the external dimensions of flap's flange permanent part (A and B on figure 2) – see table 1.

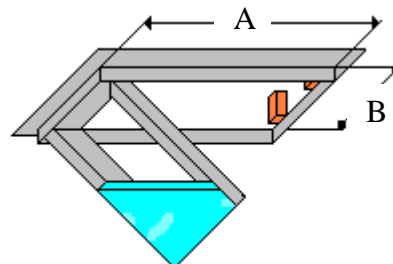


Fig. 2.

3. Into the cut hole a flap should be pushed, to allow half-opening part (1) to be oriented outside, and matched to the cut hole. If the flap has been matched correctly to the cut hole, then mounting may take place. To do so, one must open flap's door and keep permanent part (2) with hand or screw it with a joiner clamp to the gypsum plate and screw on with screws (figure 3).

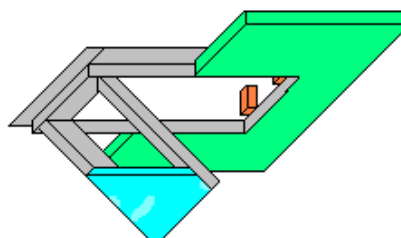


Fig. 3.

4. All gaps that may have been left over between flap's edge and construction should be carefully luted with gypsum. After binding they should be grinded with abrasive paper. Do not forget to check if the flap opens loosely and without stoppages.

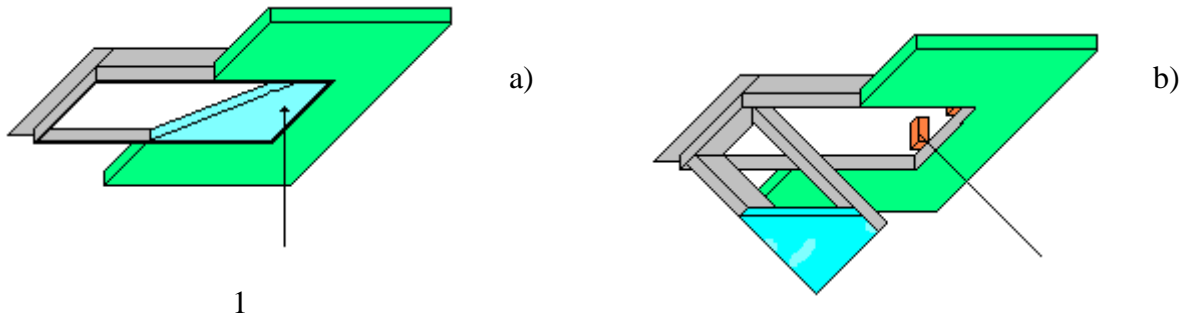


Fig. 4. Way of flap's opening. (1) – catching lock

In order to open the flap (figure 4) one should press firmly the place indicated on the figure 4a; lock's catch would release automatically and flap would be half-opened. Closing is a similar process. During this process one should press flap's movable part to the lock; the catch would be seized up and flap would close

We wish you a pleasant use.

Standard flaps' dimensions: (table 1)

Flap's dimensions (mm)	g – k plate's thickness (mm)	Hole's dimensions (mm)	Plate dimensions for filling flap's moving part (mm)
300 x 300	12,5	305 x 305	294 x 294
400 x 400	12,5	405 x 405	394 x 394
500 x 500	12,5	505 x 505	494 x 494
600 x 600	12,5	605 x 605	594 x 594

On customer's request we are producing flaps of any side dimensions (up to 800 mm) and of any plate's thickness.

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